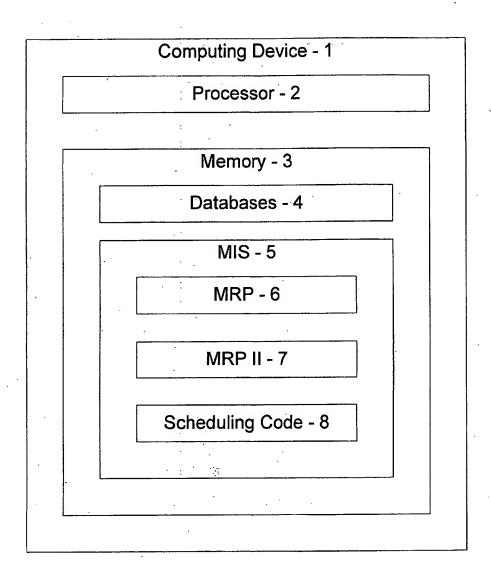
FIG. 1



9 Define the strategic objectives 10 Prioritize the strategic objectives 11 Select the primary strategic objective List the possible measures for the primary strategic objective 12 13 Select the primary strategic objective measure Define the possible constraints for scheduling work 14 Select a measure for scheduling work 15 16 Define the possible constraints for scheduling work Select the constraint by which the work will be scheduled 17 Define the possible constraint by which work will be scheduled 18 19 Calculate the work schedule measure for each job and/or order in the work queue for the selected constraint Schedule all of the independent jobs and/or orders 20 Sort the dependant jobs and/or orders based upon the work schedule measures calculated in step 19 with the job and/or order with the largest impact on the work schedule measure first Schedule the job and/or order with the largest positive calculated impact to the work schedule first 22 23 Remove the scheduled job and/or order from the work queue Add the impact of the work schedule measure from the job and/or order just schedule to each and every 24 remaining job in the work queue Repeat steps 18 through 24 for each of the next prioritized constraints until all of the prioritized constraints

and all of the jobs and/or orders have been scheduled

## FIG. 3

